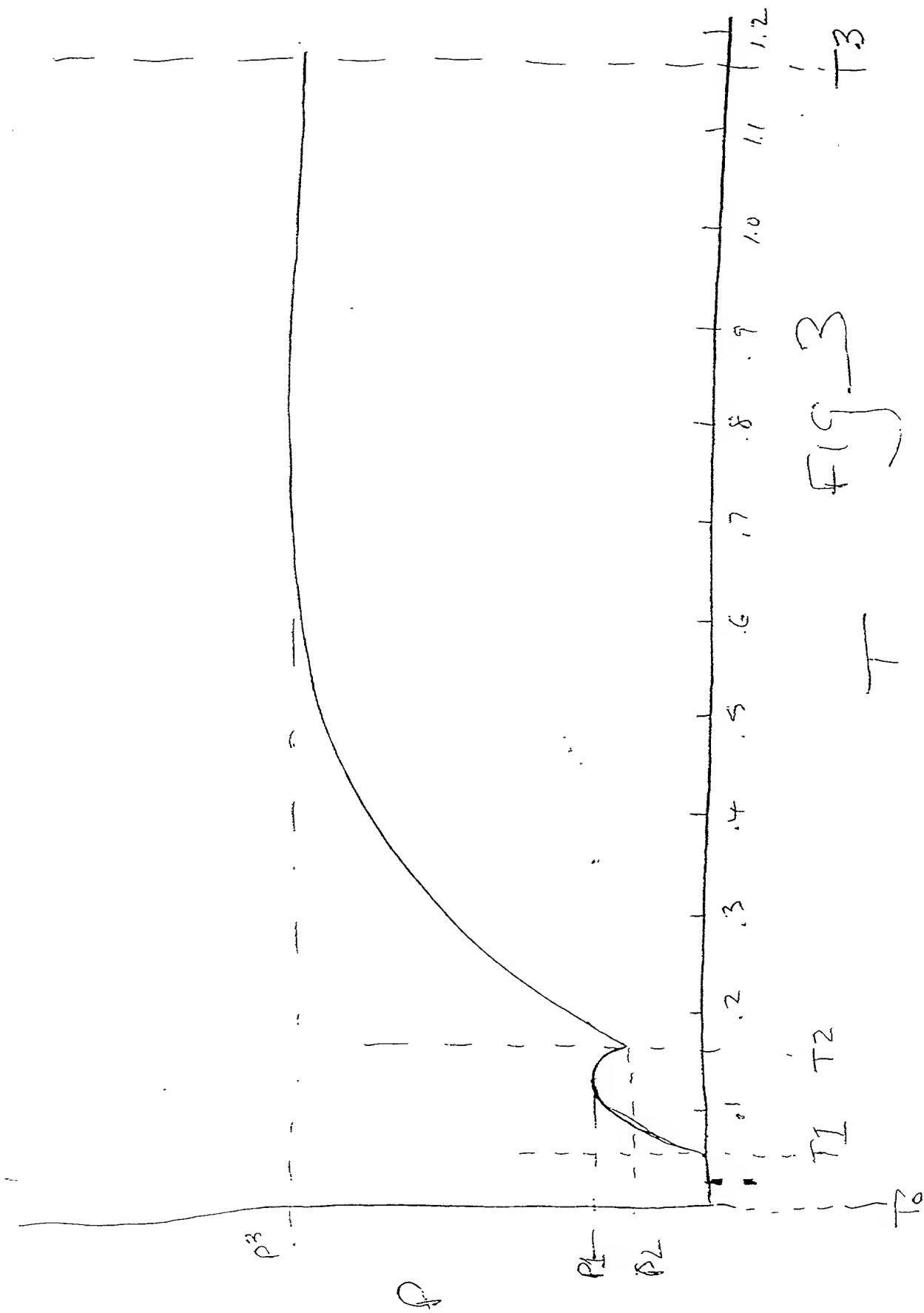
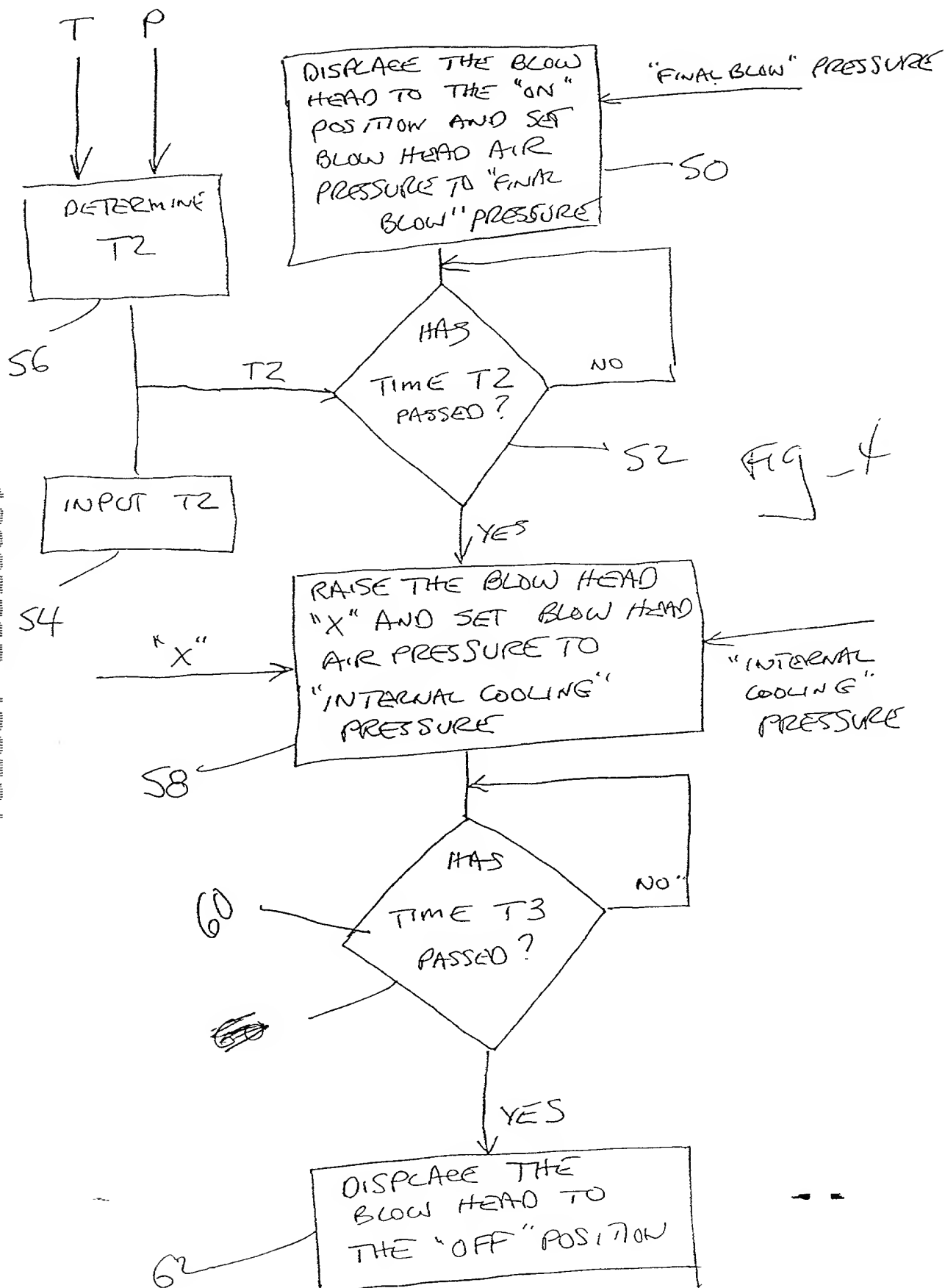


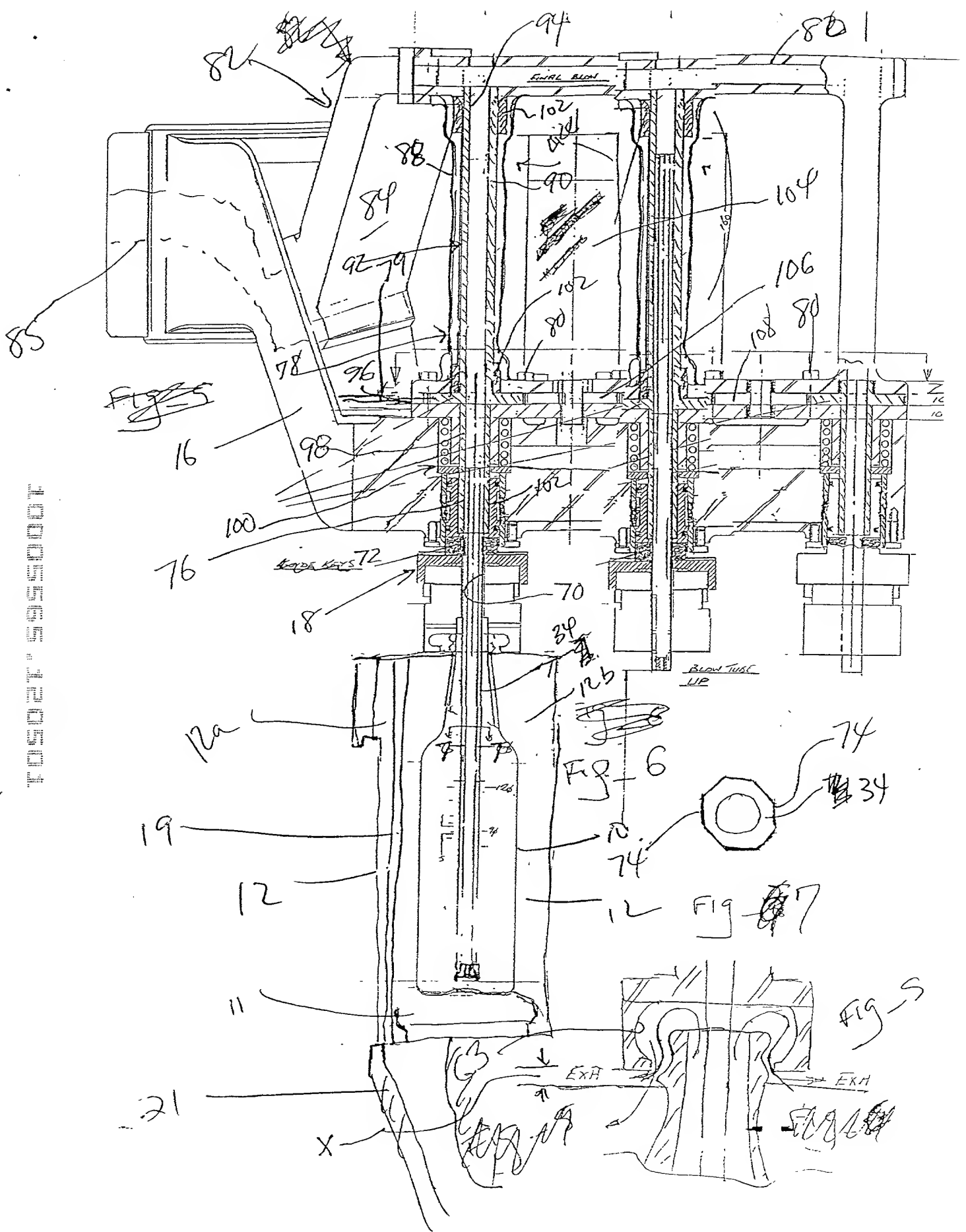
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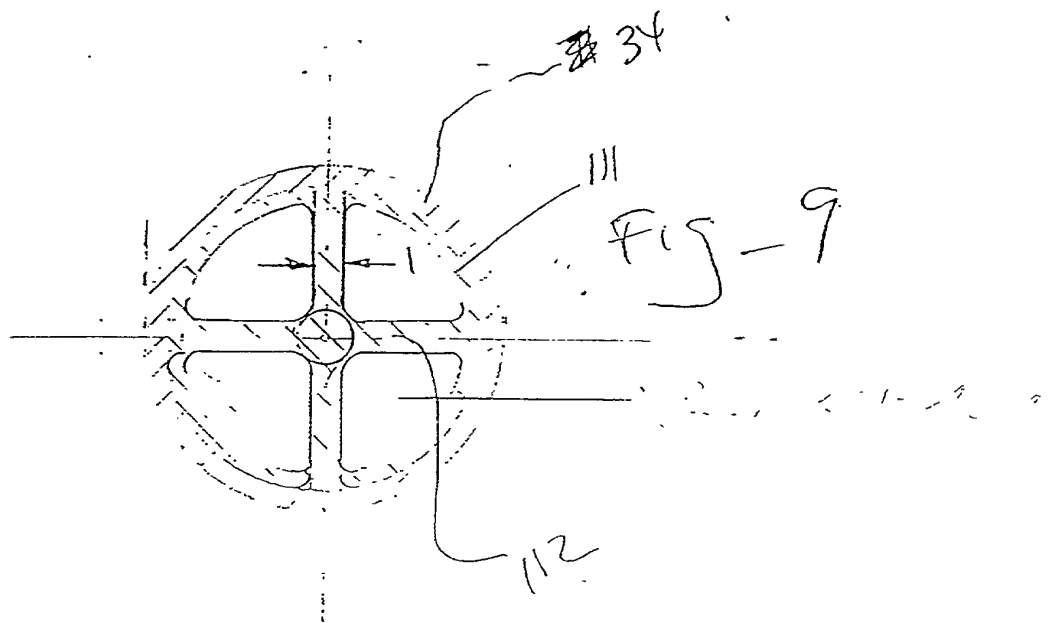
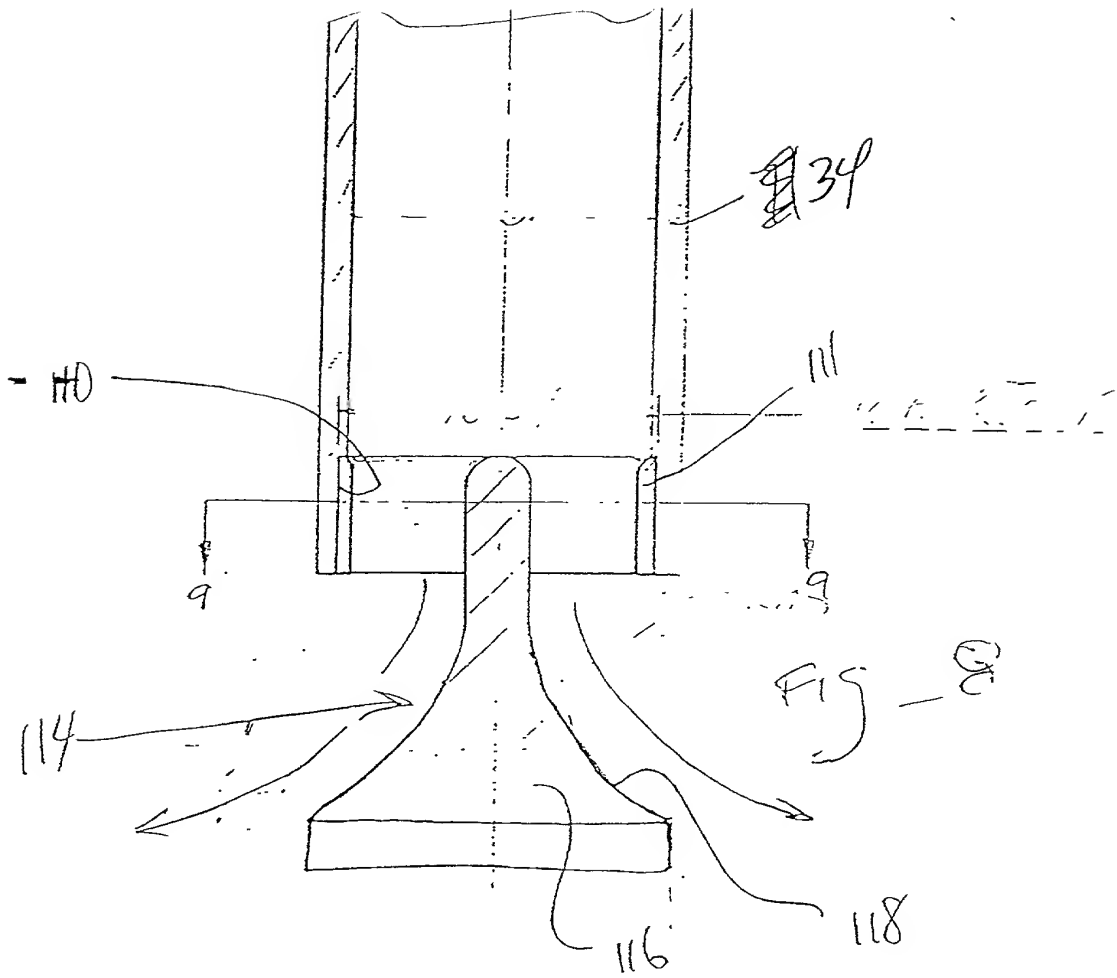
1005565 . 40504  
T0504T 55500T



1005565 120501



10085955 420501



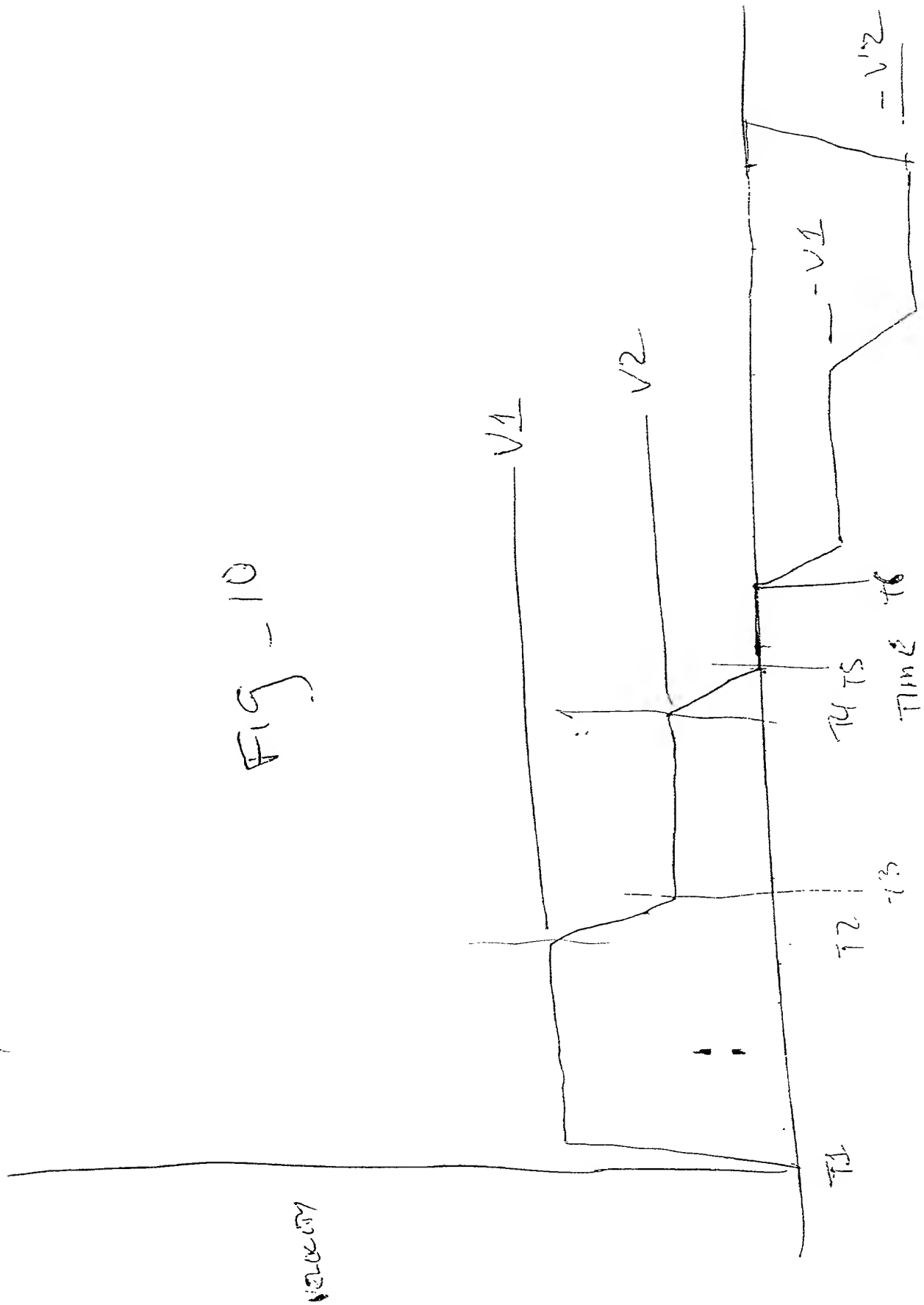
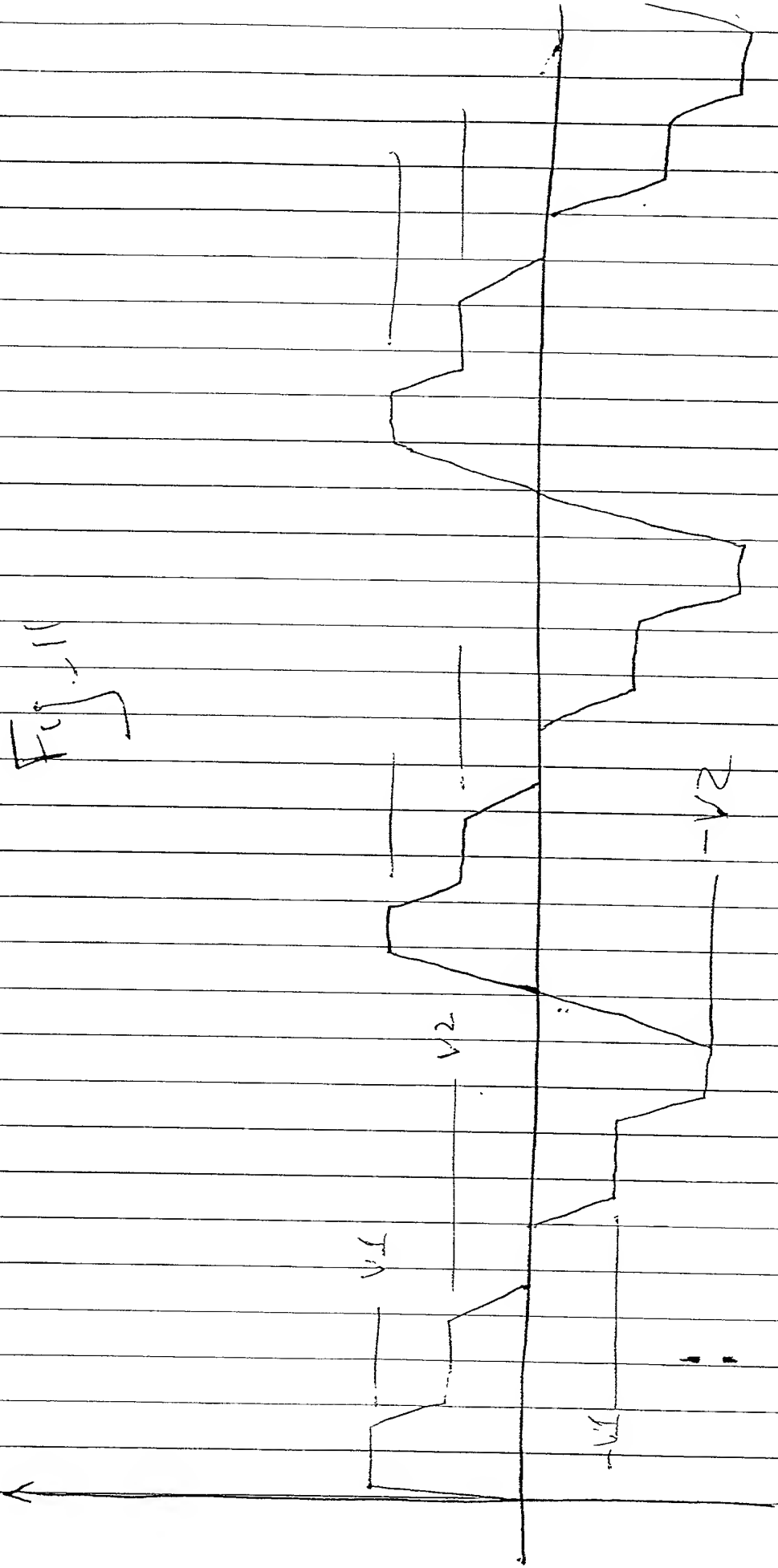


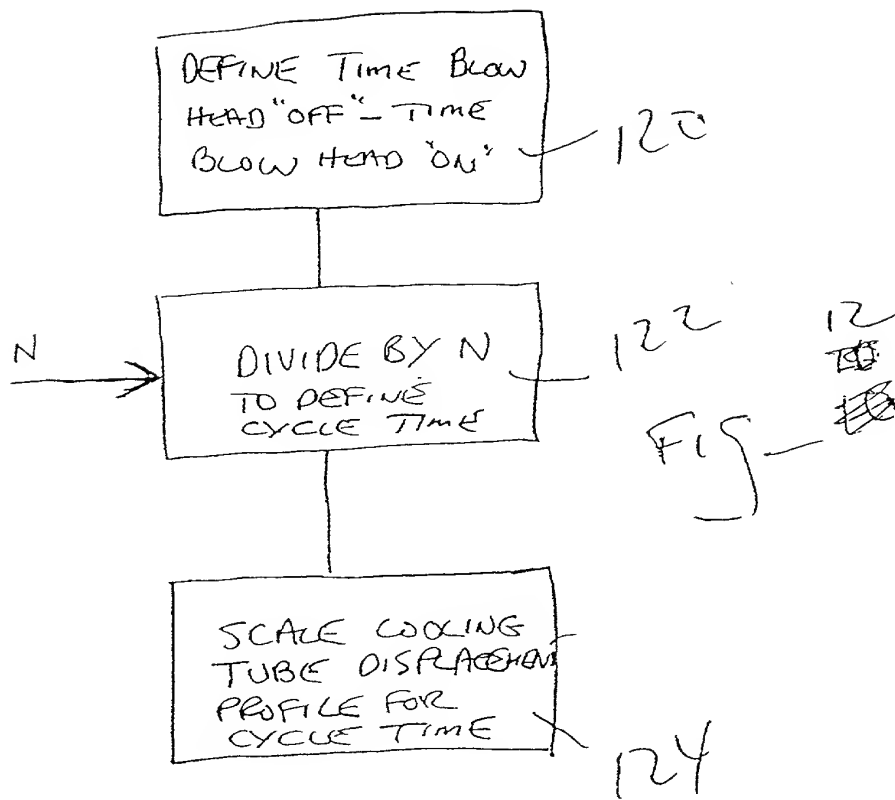
Fig - 10

100955 120501

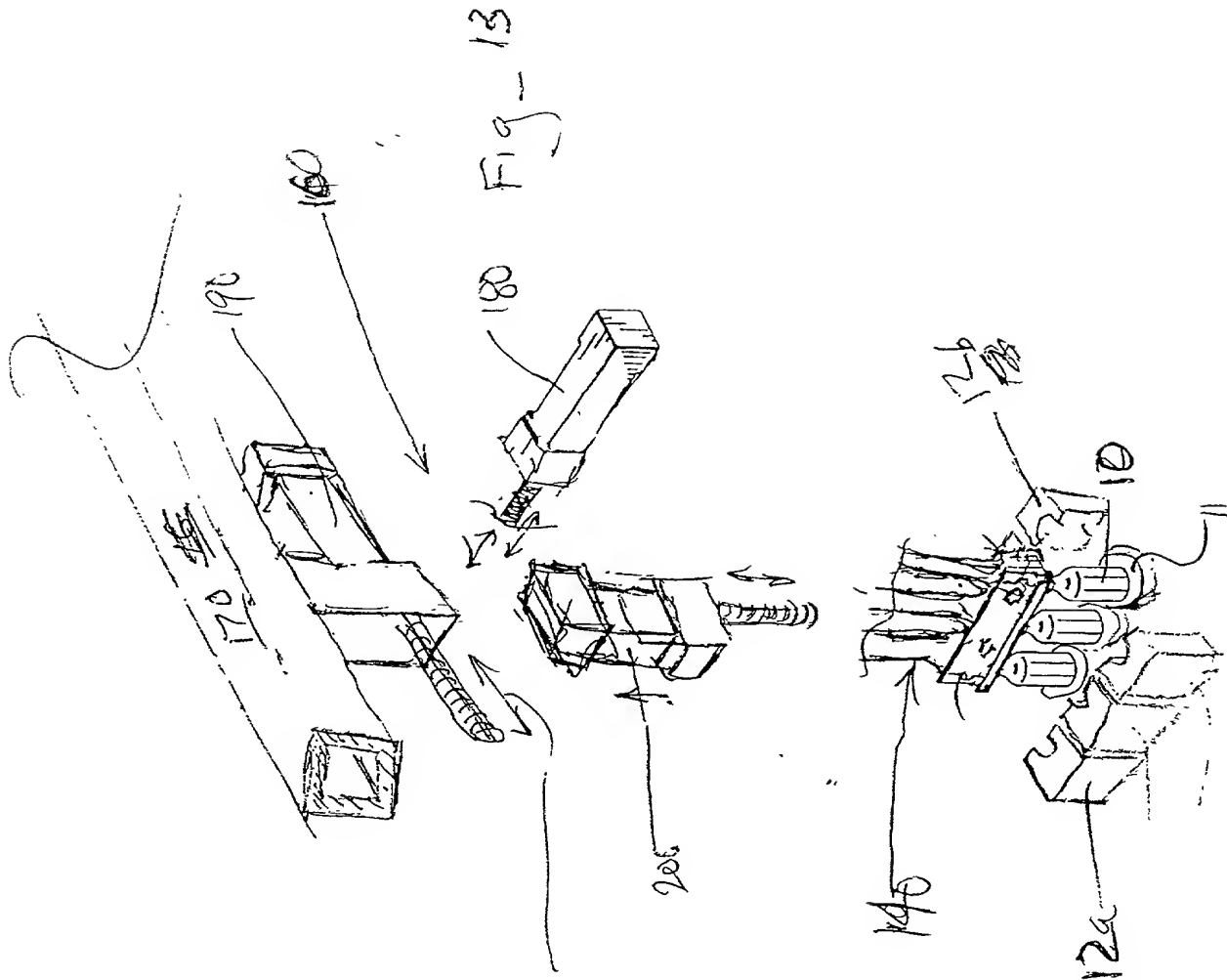
Fig. 11



1.000		0.999	
0.999		0.998	
0.998		0.997	
0.997		0.996	
0.996		0.995	
0.995		0.994	
0.994		0.993	
0.993		0.992	
0.992		0.991	
0.991		0.990	
0.990		0.989	
0.989		0.988	
0.988		0.987	
0.987		0.986	
0.986		0.985	
0.985		0.984	
0.984		0.983	
0.983		0.982	
0.982		0.981	
0.981		0.980	
0.980		0.979	
0.979		0.978	
0.978		0.977	
0.977		0.976	
0.976		0.975	
0.975		0.974	
0.974		0.973	
0.973		0.972	
0.972		0.971	
0.971		0.970	
0.970		0.969	
0.969		0.968	
0.968		0.967	
0.967		0.966	
0.966		0.965	
0.965		0.964	
0.964		0.963	
0.963		0.962	
0.962		0.961	
0.961		0.960	
0.960		0.959	
0.959		0.958	
0.958		0.957	
0.957		0.956	
0.956		0.955	
0.955		0.954	
0.954		0.953	
0.953		0.952	
0.952		0.951	
0.951		0.950	
0.950		0.949	
0.949		0.948	
0.948		0.947	
0.947		0.946	
0.946		0.945	
0.945		0.944	
0.944		0.943	
0.943		0.942	
0.942		0.941	
0.941		0.940	
0.940		0.939	
0.939		0.938	
0.938		0.937	
0.937		0.936	
0.936		0.935	
0.935		0.934	
0.934		0.933	
0.933		0.932	
0.932		0.931	
0.931		0.930	
0.930		0.929	
0.929		0.928	
0.928		0.927	
0.927		0.926	
0.926		0.925	
0.925		0.924	
0.924		0.923	
0.923		0.922	
0.922		0.921	
0.921		0.920	
0.920		0.919	
0.919		0.918	
0.918		0.917	
0.917		0.916	
0.916		0.915	
0.915		0.914	
0.914		0.913	
0.913		0.912	
0.912		0.911	
0.911		0.910	
0.910		0.909	
0.909		0.908	
0.908		0.907	
0.907		0.906	
0.906		0.905	
0.905		0.904	
0.904		0.903	
0.903		0.902	
0.902		0.901	
0.901		0.900	
0.900		0.899	
0.899		0.898	
0.898		0.897	
0.897		0.896	
0.896		0.895	
0.895		0.894	
0.894		0.893	
0.893		0.892	
0.892		0.891	
0.891		0.890	
0.890		0.889	
0.889		0.888	
0.888		0.887	
0.887		0.886	
0.886		0.885	
0.885		0.884	
0.884		0.883	







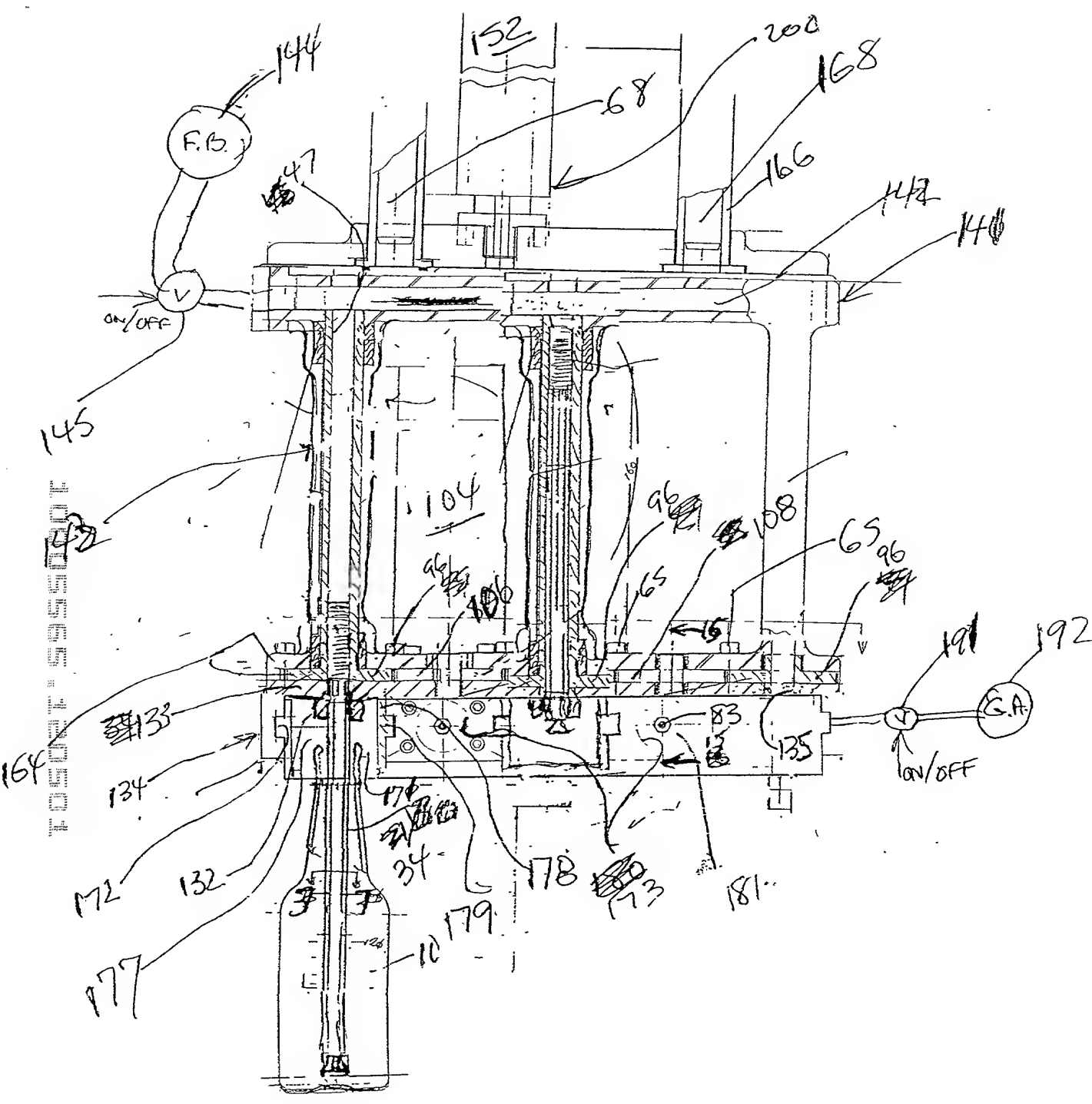
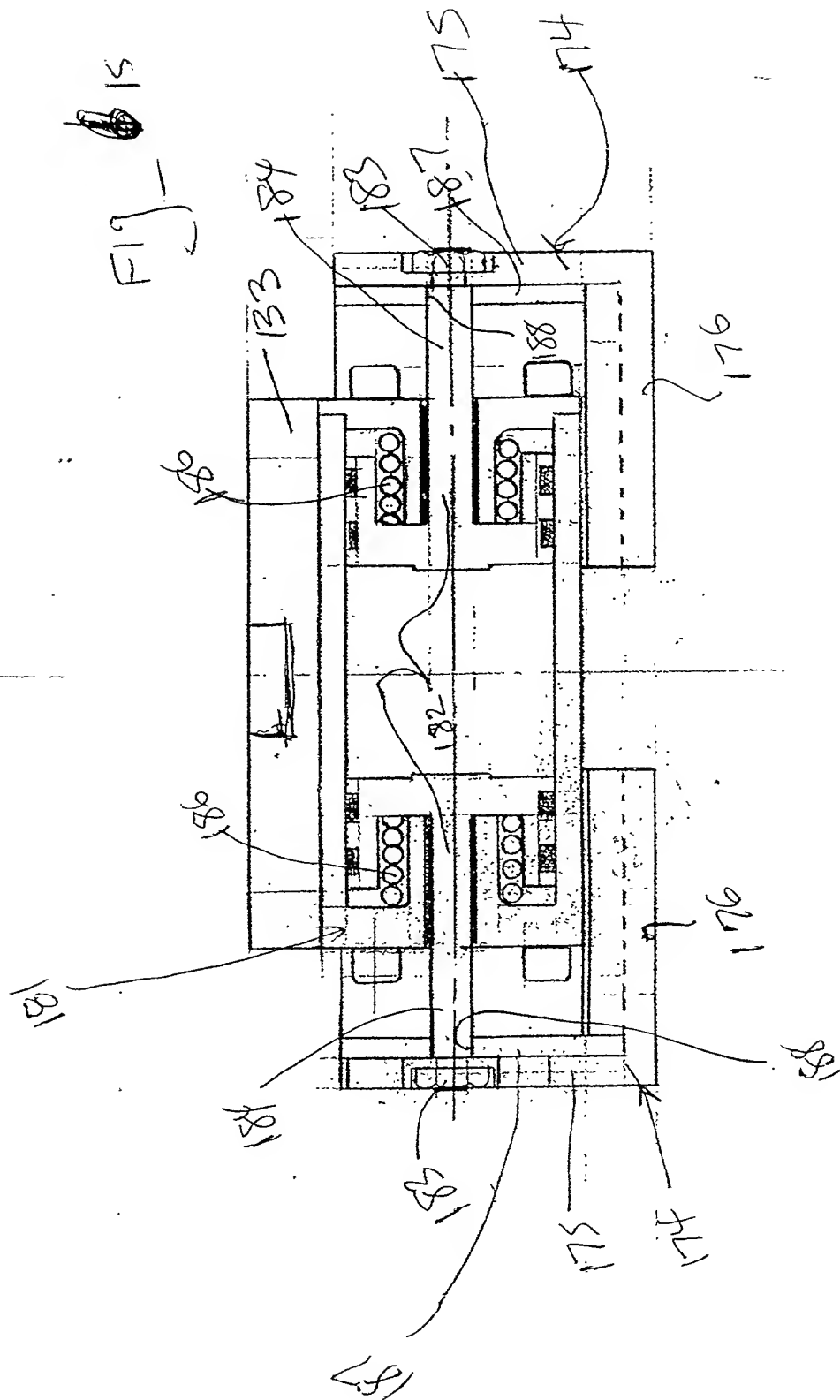
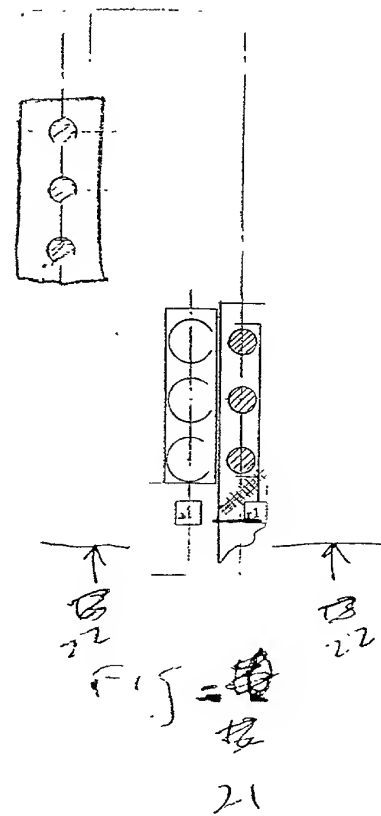
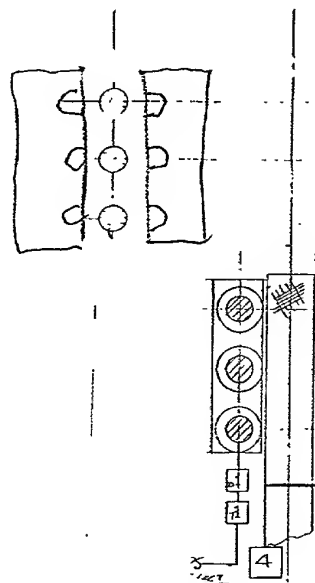
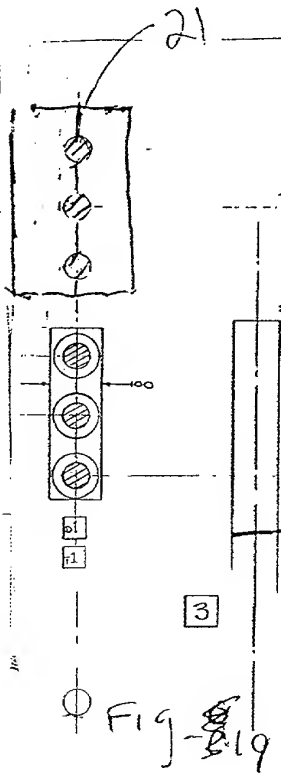
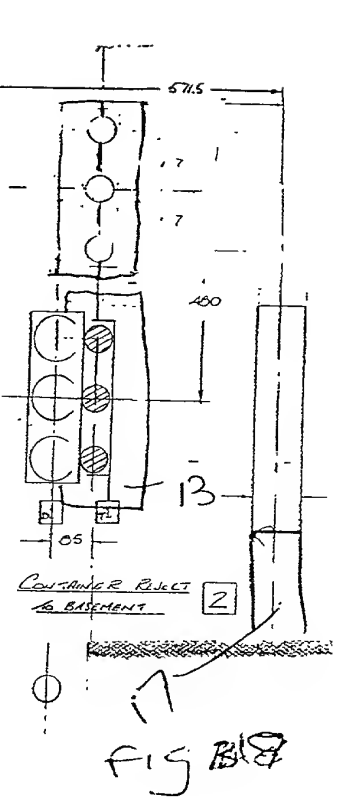
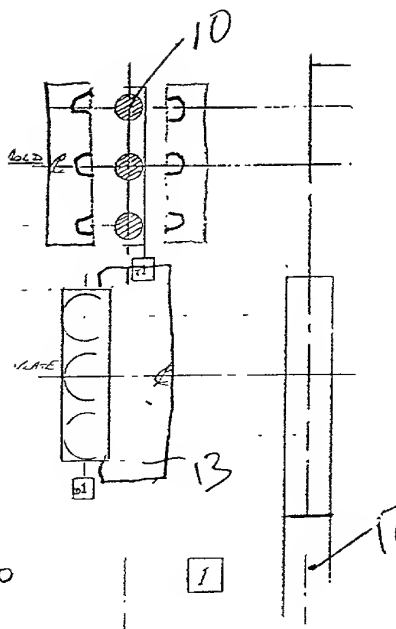
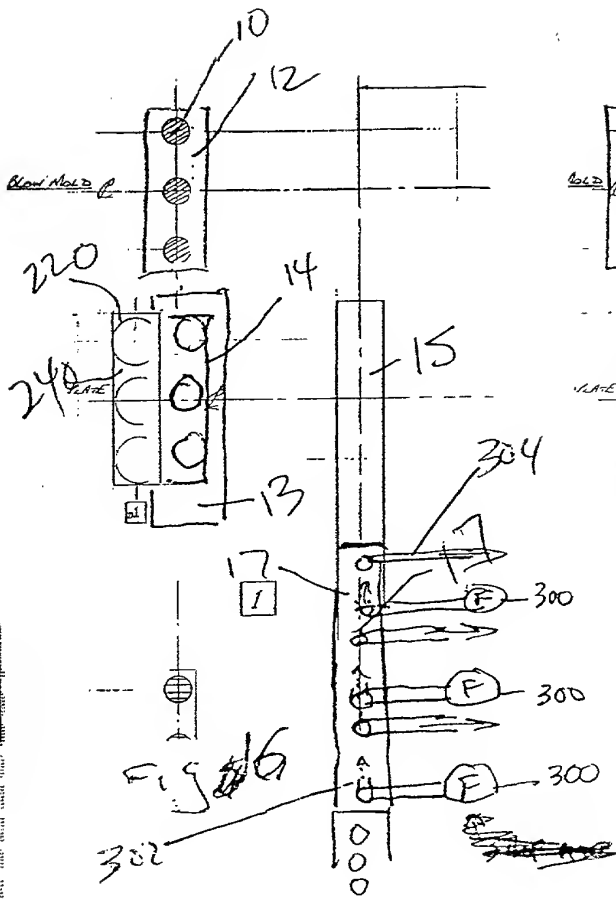


FIG - 14







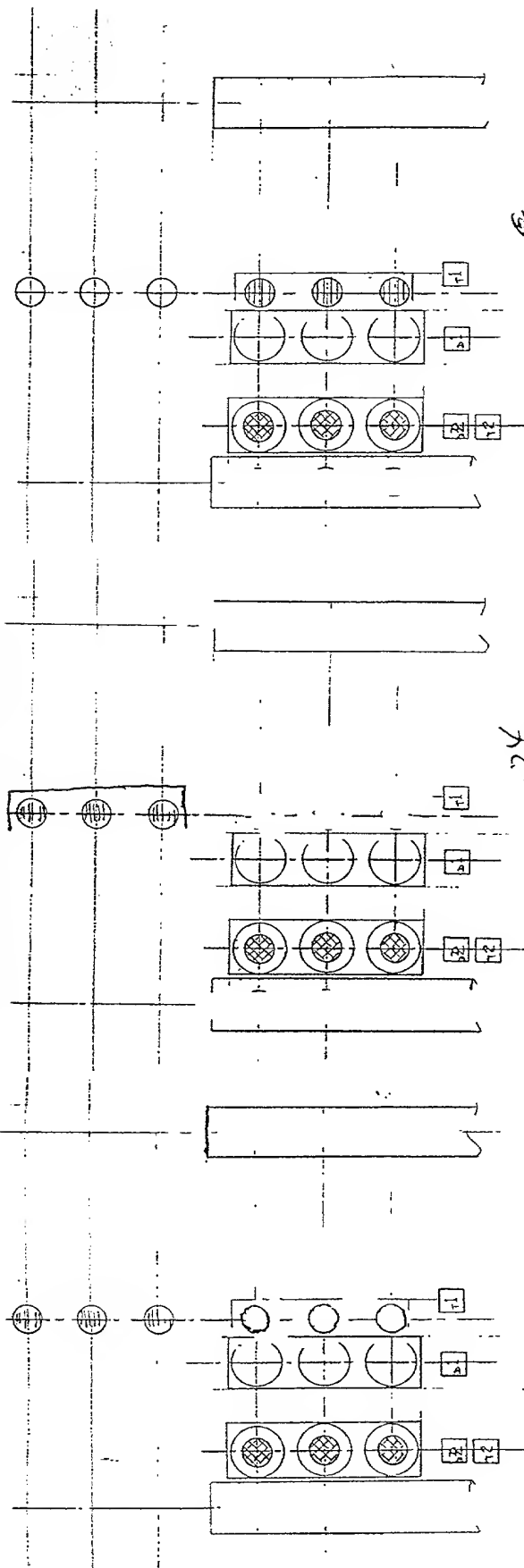


Fig. 25

Fig. 26

Fig. 27

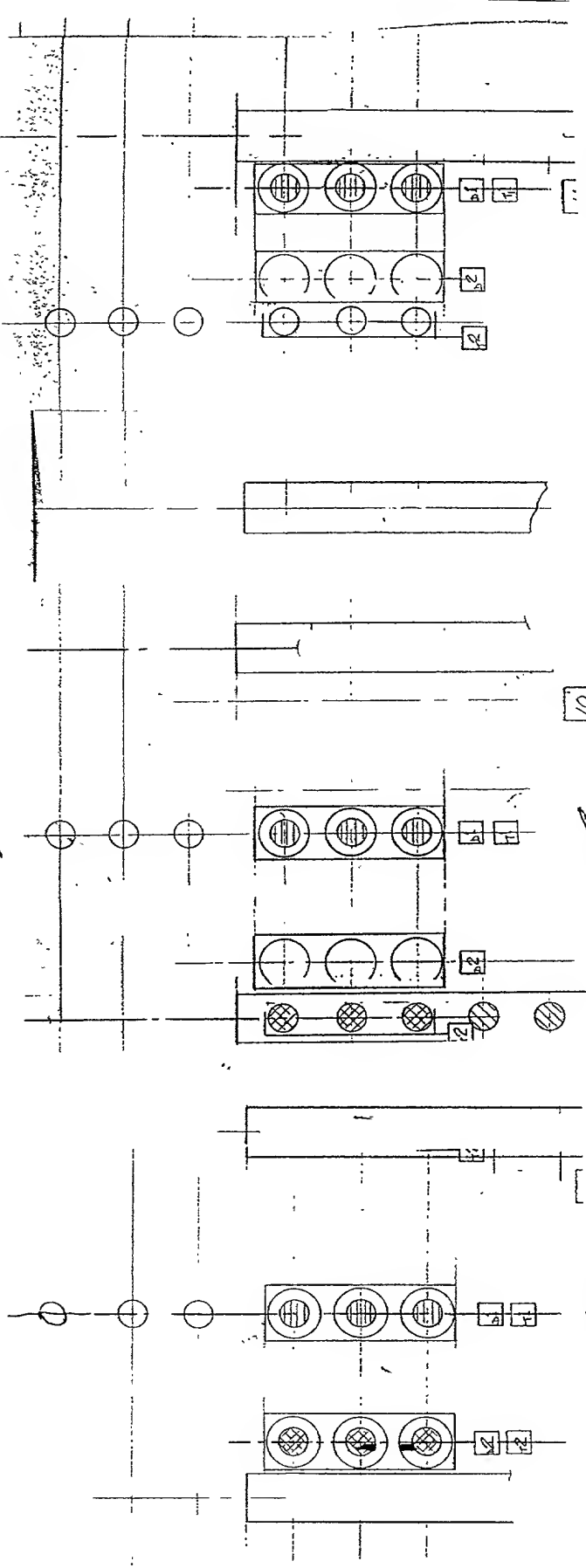
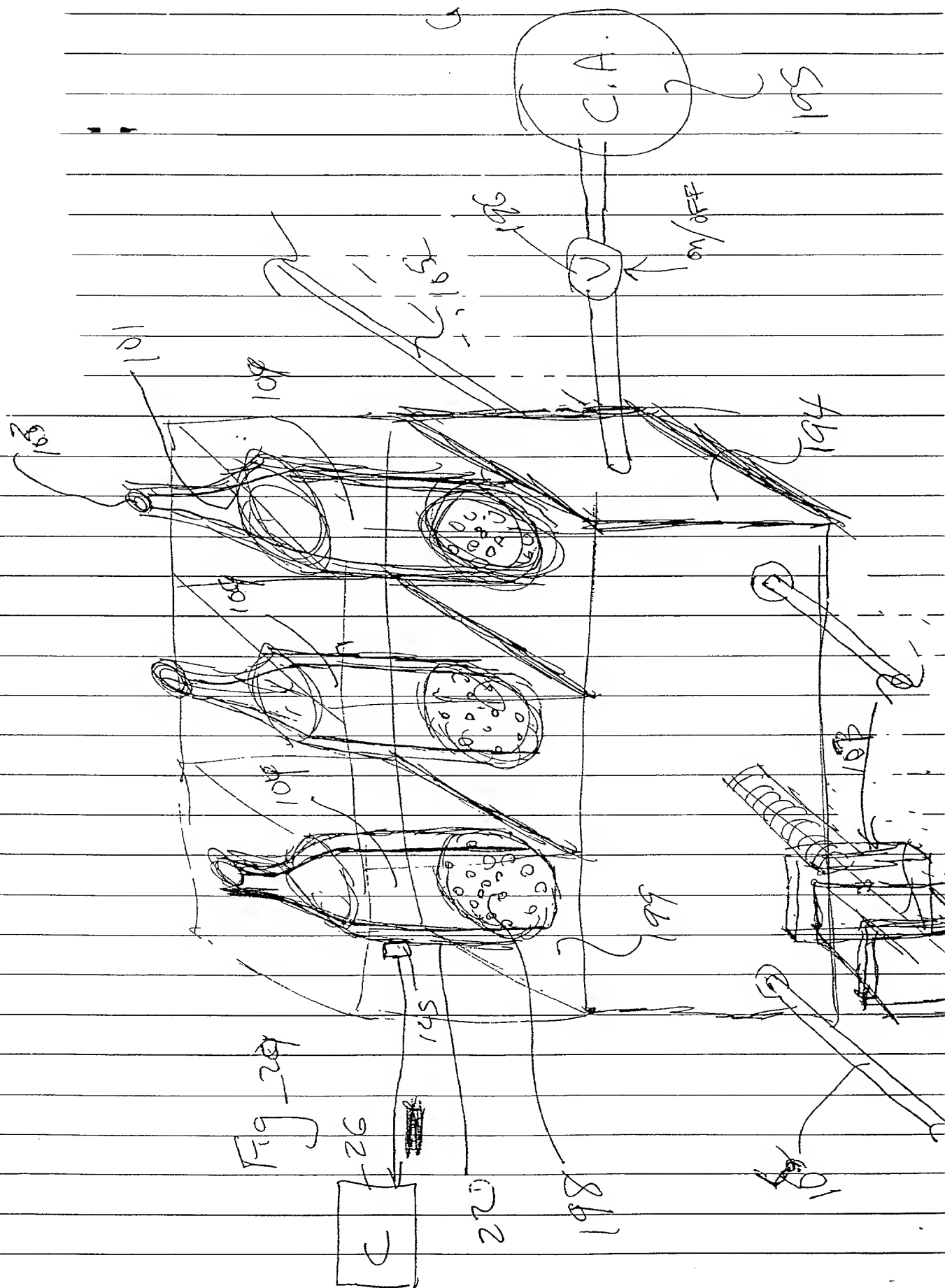


Fig. 28

Fig. 29

Fig. 30

Table 1	
Parameter	Value
1. $\alpha$	0.05
2. $\beta$	0.05
3. $\gamma$	0.05
4. $\delta$	0.05
5. $\epsilon$	0.05
6. $\zeta$	0.05
7. $\eta$	0.05
8. $\theta$	0.05
9. $\iota$	0.05
10. $\kappa$	0.05
11. $\lambda$	0.05
12. $\mu$	0.05
13. $\nu$	0.05
14. $\xi$	0.05
15. $\omicron$	0.05
16. $\pi$	0.05
17. $\rho$	0.05
18. $\sigma$	0.05
19. $\tau$	0.05
20. $\upsilon$	0.05
21. $\phi$	0.05
22. $\chi$	0.05
23. $\psi$	0.05
24. $\omega$	0.05
25. $\kappa$	0.05
26. $\lambda$	0.05
27. $\mu$	0.05
28. $\nu$	0.05
29. $\xi$	0.05
30. $\omicron$	0.05
31. $\pi$	0.05
32. $\rho$	0.05
33. $\sigma$	0.05
34. $\tau$	0.05
35. $\upsilon$	0.05
36. $\phi$	0.05
37. $\chi$	0.05
38. $\psi$	0.05
39. $\omega$	0.05
40. $\kappa$	0.05
41. $\lambda$	0.05
42. $\mu$	0.05
43. $\nu$	0.05
44. $\xi$	0.05
45. $\omicron$	0.05
46. $\pi$	0.05
47. $\rho$	0.05
48. $\sigma$	0.05
49. $\tau$	0.05
50. $\upsilon$	0.05
51. $\phi$	0.05
52. $\chi$	0.05
53. $\psi$	0.05
54. $\omega$	0.05
55. $\kappa$	0.05
56. $\lambda$	0.05
57. $\mu$	0.05
58. $\nu$	0.05
59. $\xi$	0.05
60. $\omicron$	0.05
61. $\pi$	0.05
62. $\rho$	0.05
63. $\sigma$	0.05
64. $\tau$	0.05
65. $\upsilon$	0.05
66. $\phi$	0.05
67. $\chi$	0.05
68. $\psi$	0.05
69. $\omega$	0.05
70. $\kappa$	0.05
71. $\lambda$	0.05
72. $\mu$	0.05
73. $\nu$	0.05
74. $\xi$	0.05
75. $\omicron$	0.05
76. $\pi$	0.05
77. $\rho$	0.05
78. $\sigma$	0.05
79. $\tau$	0.05
80. $\upsilon$	0.05
81. $\phi$	0.05
82. $\chi$	0.05
83. $\psi$	0.05
84. $\omega$	0.05
85. $\kappa$	0.05
86. $\lambda$	0.05
87. $\mu$	0.05
88. $\nu$	0.05
89. $\xi$	0.05
90. $\omicron$	0.05
91. $\pi$	0.05
92. $\rho$	0.05
93. $\sigma$	0.05
94. $\tau$	0.05
95. $\upsilon$	0.05
96. $\phi$	0.05
97. $\chi$	0.05
98. $\psi$	0.05
99. $\omega$	0.05
100. $\kappa$	0.05



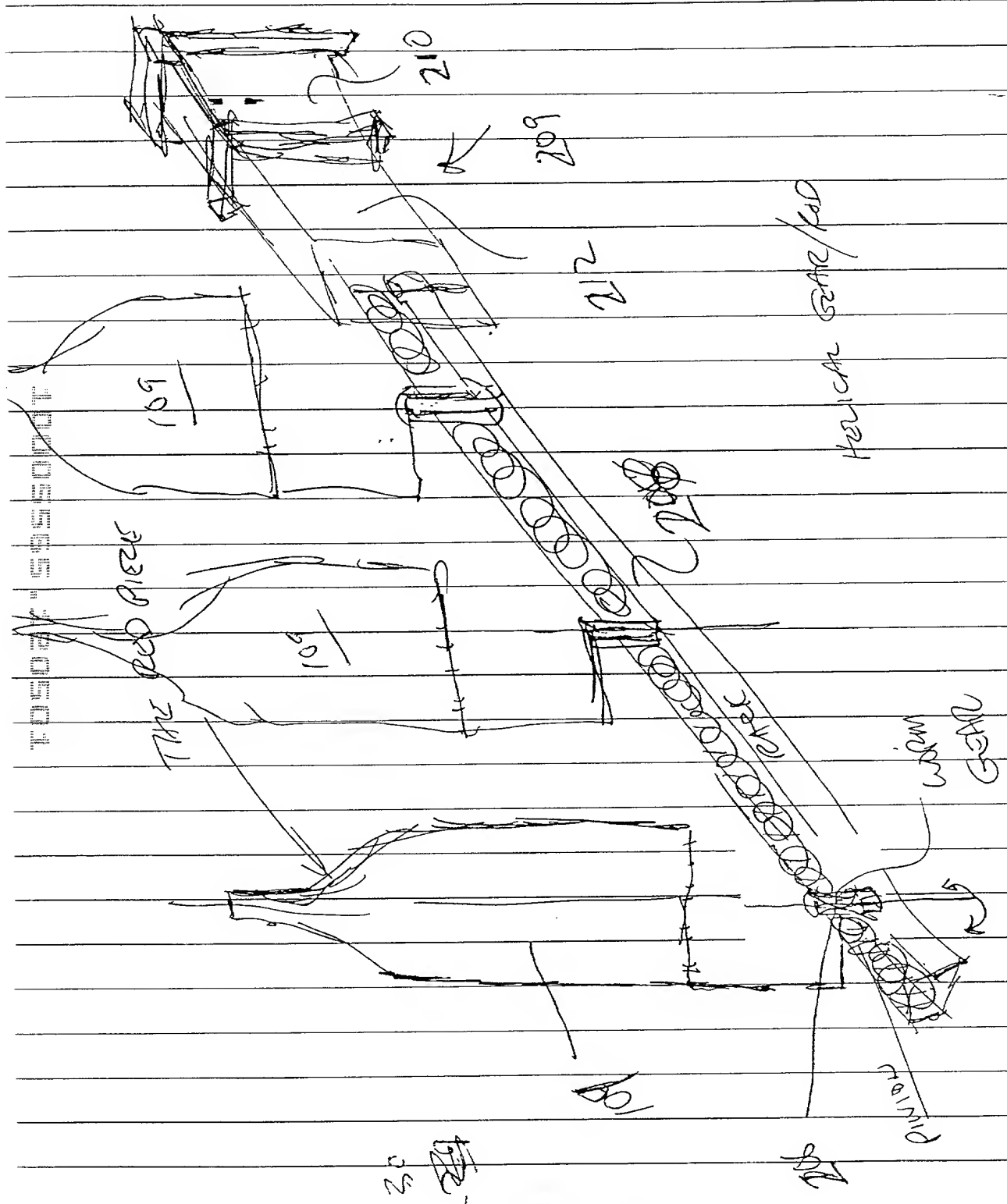
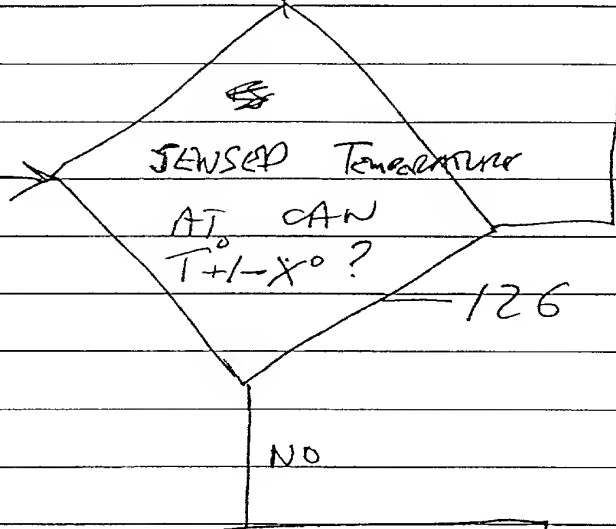


Fig - 21



- $T_0$
- $X_0$



126

Fig - 31

THE  
REFILL, BOTTLES

1000555 4 2050 1

Fig - 32

THREAT  
DANGER

BLOW POSITION

ANNULATING POINT

DECLINE TUNNEL

TAKEN ASSEMBLY  
DEND PLATE  
11/2 INCH 15 IN

BLOW  
MOTOR

